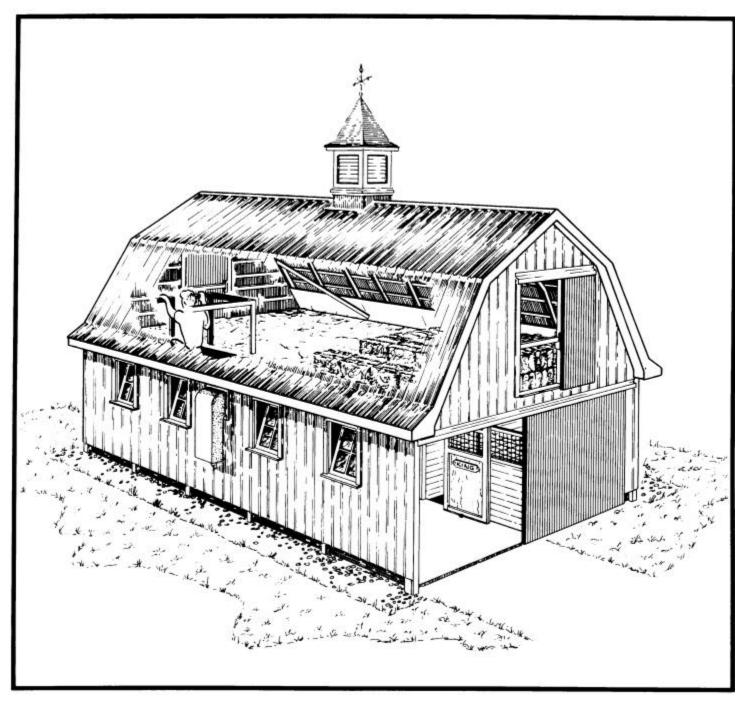


## TWO-STORY HORSE BARN





The Canada Plan Service prepares detailed plans showing how to construct modern farm buildings, livestock housing systems, storages and equipment for Canadian Agriculture.

This leaflet gives management information and describes one of these detailed plans. To obtain a copy of the Canada Plan Service detailed plan, contact your local provincial agricultural engineer or extension advisor.

## TWO-STORY HORSE BARN

PLAN M-8203 REV 85:03

This plan is for a  $7.2 \times 12 \text{ m}$  (24 x 40 ft) barn for light horses. The floor layout is similar to plan 8201, with a tack room, small feed room, three box stalls and a wide work alley A loft area provides overhead storage for hay and bedding.

CONSTRUCTION The exterior walls are of insulated pole frame construction using spaced 6 x 6 pressure-treated wood poles on concrete footings. Exterior wall plates notched into the tops of the poles support the ceiling joists and roof rafters. These ceiling joists are also supported near the building centerline by a beam and posts at the front of the box stalls. The plan shows how to lap the joists at mid-length and stagger the joints of the exterior wall plates to take advantage of the increased bending strength of members that are continued over supports.

Alternate details are given for a conventional concrete foundation with insulated stud walls.

BOX STALLS The 3  $\times$  3.6 m (10  $\times$  12 ft) box stalls feature earth floors and plank partitions. The open tops of the partitions are fitted with welded wire mesh for good ventilation. Each stall has a window protected by a wire mesh guard, and a sliding door that opens to the work alley.

TACK ROOM AND OFFICE The tack room provides for supplies and equipment. This area could also be converted into a fourth box stall.

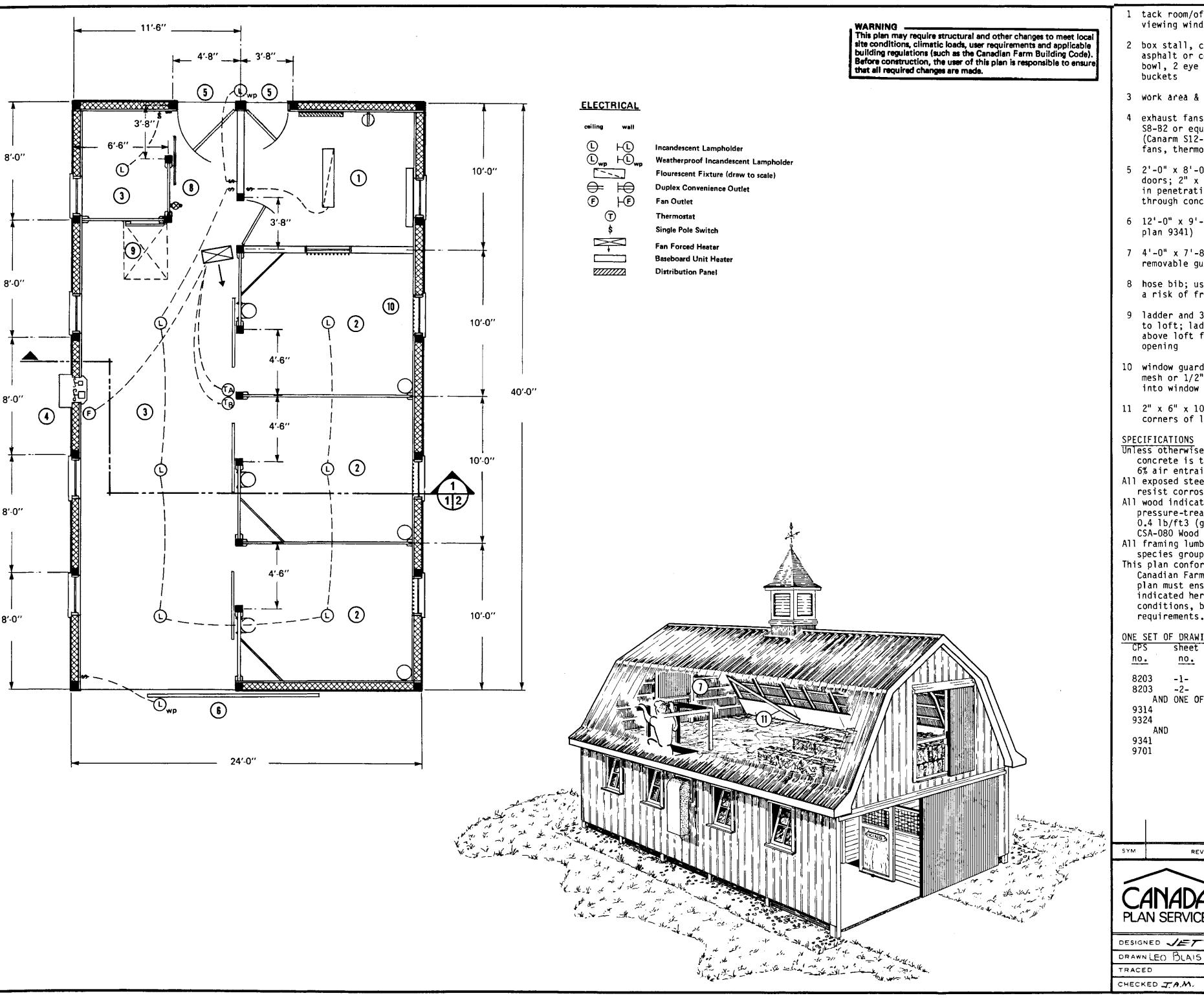
FEED AND BEDDING STORAGE The feed room will store a limited amount of grain. Bales can be lifted by bale-elevator through a sliding door in each end-wall. A floor hatch and inside ladder give access for putting down hay and bedding. The roof is the traditional gambrel arch, a popular and economical way to build hay and bedding storage overhead. In winter, be careful to leave a deep layer of dry hay or bedding over the entire loft floor to insulate. the warm stable below.

VENTILATION During mild and warm weather, ventilation can be supplied by opening windows and doors. The barn has a small two-speed fan controlled by a thermostat interlocked with electric heating. In cold weather, this automatically controls temperature with minimum heat waste. Because of the low cold weather ventilation rate required by the few horses in this building, adequate fresh air can be easily supplied by the small cracks around windows and doors. Be careful to weatherstrip or close off large cracks that could cause a draft by letting the fresh air in all at one point.

MANURE HANDLING AND STORAGE The wide work alley with a full-width sliding door at one end permits loading manure directly from the stalls into a trailer, spreader or truck box.

Check local regulations for storage and disposal of manure, and consider the following recommendations:

- Dispose of manure daily when possible.
  Provide temporary storage for manure that cannot be disposed of daily; this requires at least 2 cu ft of storage per horse per day.
- Locate the storage in an approved safe area for convenient removal, away from any water source or natural drainage channels.
- Empty the storage at least weekly during fly-breeding season (from spring temperatures above 10°C until the first killing frost in the fall).
- Keep all runoff that may be polluted with animal waste from reaching water supplies.



- 1 tack room/office (concrete floor), optional viewing window with guard grill
- 2 box stall, clay floor (alternate: plank, asphalt or concrete); hay manger, mineral bowl, 2 eye bolts with bail for water/grain
- 3 work area & feed room (concrete floor)
- 4 exhaust fans: 1 2 speed 150/230 cfm (Canarm S8-B2 or equal) 1 - 2 speed 640/1470 cfm (Canarm S12-E2 or equal) see plan 9701 for fans, thermostats and heater interlock
- 5 2'-0" x 8'-0" and 4'-0" x 8'-0" insulated doors; 2" x 8" jamb, side jambs butt-soaked in penetrating wood preservative and exended through concrete floor to prevent frost heave
- 6 12'-0" x 9'-4" insulated sliding door, (see plan 9341)
- 7 4'-0" x 7'-8" sliding door with 2" x 6" removable guard rail (both ends of hay loft)
- 8 hose bib; use frost-proof hydrant if there is a risk of freezing
- 9 ladder and 3'-0" x 3'-10" insulated trap door to loft; ladder & guard rail extends to 3'-0" above loft floor; double floor joists beside opening
- 10 window guard of 4" x 4" x 4/4 welded wire mesh or 1/2" dia. rebars @ 4" oc, notched into window frame & covered with casing
- 11 2" x 6" x 10'-0" diagonal wind bracing, four corners of loft

## **SPECIFICATIONS**

Unless otherwise specified, all cast-in-place concrete is to be min. 4,000 psi, @ 28 days, 6% air entrainment

All exposed steel to be galvanized or painted to resist corrosion from moisture & manure gases

All wood indicated 'pressure-treated' is CCA pressure-treated to a net retention of 0.4 lb/ft3 (ground contact specification, CSA-080 Wood Preservation)

All framing lumber is No. 2 (or better), S-P-F species group, unless otherwise specified

This plan conforms to the requirements of the Canadian Farm Building Code. The user of this plan must ensure that the design criteria indicated herein will meet all local design conditions, building regulations and special requirements.

## ONE SET OF DRAWINGS AND LEAFLETS SHOULD INCLUDE: sheet

no. Title -1-Two Story Horse Barn Cross Section & Details -2-AND ONE OF Insulated Post Frame Walls Insulated Stud Frame Walls Sliding Doors Interlocked Heating, Ventilation Control for Livestock Bldgs.

REVISIONS



TWO STORY HORSE BARN

(NOT TO SCALE)

DATE DEC 75 DRAWNLED BLAIS REVISED 84/10 A DETAIL NUMBER... ORIGINATES ON SHEET. B PLAN 8203

SHEET 1 OF

